

claim 1, comprising a synthetic resin handle base coupled to a door together with the handle to absorb a size difference from a round shape of the door for enhancing design.

7. The door handle of the refrigerator according to claim 6, wherein the handle base and the handle have a coupling configuration to prevent the handle base from rotating.

8. The door handle of the refrigerator according to claim 6, comprising a screw plate fixing the handle, and having a size bigger than the handle base.

9. The door handle of the refrigerator according to claim 6, wherein a burr of a screw plate fixing the handle or a burr generated in a forming process has a direction opposite to a door panel.

10. The door handle of the refrigerator according to claim 6, comprising a handle cover detachably coupled to the handle base, and being employed for hiding the handle base to enhance design.

11. The door handle of the refrigerator according to claim 10, wherein the handle cover is formed of a thermoplastic resin.

12. The door handle of the refrigerator according to claim 6, wherein a handle cover and the handle base are coupled in a position which is invisible from a front view

of the refrigerator.

13. The door handle of the refrigerator according to claim 1, wherein the steel pipe has an elliptical section, to be fitly grasped,

14. The door handle of the refrigerator according to claim 10, wherein an end part of the steel pipe is press worked so that configurations for preventing water from permeating and for fixing the door are formed at once.

15. The door handle of the refrigerator according to claim 14, wherein the handle cover for enhancing design hides a transformed part formed when the end part of the steel pipe is press worked so that the configurations for preventing water from permeating and for fixing the door are formed at once.

16. The door handle of the refrigerator according to claim 14, wherein an end part of the pressed part of the steel pipe is erected.

17. A manufacturing method for a door handle of a refrigerator, comprising:

deforming a hollow steel pipe to have a predetermined shape by means of a plastic deformation; and  
baking finishing a surface of the steel pipe.

18. The manufacturing method for a door handle of a refrigerator according to claim 17, wherein the steel pipe is baking finished with being hanged to a hanger.